Qty:

: DOUBLER

: D32203

: N/A

: A1

: D/A

: 12/20/2005

D3220 REV A1

Wednesday, 11/23/2005 7:17:54 PM

Linda Lacella

**Process Sheet** 

**Drawing Name** 

**Part Number** 

Material

**Due Date** 

**Drawing Number** 

Project Number

**Drawing Revision** 

Customer

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number**  : 24956D : 10296

P.O. Number

This Issue

: 12(A) : 11/23/2005

Prsht Rev. First Issue

**Previous Run** 

Written By

S.O. No. : NA

: MACHINED PARTS

: 23722D

**Checked & Approved By** 

Comment

: Est Rev: A

New Issue 05-11-06 JLM

**Additional Product** 

Job Number:



Seq. #:

Machine Or Operation:

Description:

2024-T3 .050 sheet

1.0

M2024T3S050

Comment: Qty.:

6.2328 sf(s) 0.6233 sf(s)/Unit Total: Material: 2024-T3 (QQ-A-250/4) 0.050" thick

(M2024T3S.050 Identify for D3220-3 Batch: B190

SHEAR 2.0

SHEAR



Comment: Cut D3220-3: 13.320" x 6.94" grain along 13.320"



Date

12

TQ Um:

Each

3.0

SMALL FAB

SMALL & MEDIUM FAB RESOURCE 1

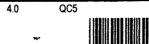


Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Grind Corner Rads As per Dwg D3220

2-Deburr

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

Page 1

Form: rprocess

Dart	<b>Aeros</b>	pace	Ltd

W/O:			WORK ORDER CHANGES									
DATE	STEP			PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No:	Ţ.	PAR #:	Fault Category:		NCR: Yes No DQA:	Date: 65/12/0
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NCR:			WORK ORDER NON-CONFORMANCE (NCR)										
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DATE	STEP				Initial Chief Eng	Action Description Sign Chief Eng Dat				Section C	Approval Chief Eng	Approval QC Inspector	
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NOTE: Date & initial all entries

Wednesday, 11/23/2005 7:17:54 PM Date: User: Linda Lacelle **Process Sheet Drawing Name: DOUBLER** Customer: CU-DAR001 Dart Helicopters Services Job Number: 24956D Part Number: D32203 Job Number: Description: Seq. #: **Machine Or Operation:** INSPECT POWDER COAT/CHEMICAL CONVERSION QC3 6.0 12 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION PACKAGING RESOURCE #1 PACKAGING 1 7.0 Comment: PACKAGING RESOURCE #1 Identify and Stock 12 Location: DOCUMENT CONTROL 8.0 Comment: DOCUMENT CONTROL Inspection Level 21 Job Completion

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DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Des	scription	<del> </del>	Sign & Date	Verific Section		Approval Chief Eng	*Approval QC Inspector;
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